



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3595-063-450
Job Sheet 170735



Part No: D3595-063-450

Job Qty: 100 ea *104*

Part Name: Rubber Cushion 0.63" Wide X 4.50" Long



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 1/19/18

Job Tracking No:

Due Date: 1/23/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV A IPP Rev:A New Issue 07-08-07 JLM Verified By:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	100 Ea		1/22/18	0.00	0.00	Start Up Waterjet		<i>2 18/01/19</i>
100	Waterjet	100 pcs		1/23/18	0.01	0.92	Waterjet1		<i>2 18/01/19</i>
110	QC	100 pcs		1/23/18	0.00	0.00	QC2 Waterjet-2		<i>2 18/01/19</i>
120	QC	100 pcs		1/23/18	0.00	0.00	QC8-3		<i>38</i>
130	Packaging	100 pcs		1/23/18	0.00	0.00	Packaging3 <i>L6052</i>		<i>AT 18/01/21</i>
140	QC21-SA	100 Ea		1/23/18	0.00	0.00	QC21		<i>21</i> <i>8-09</i>

JAN 22 2016

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MNE080S.125	Neoprene Sheet 0.125	1.9600 sf (.0196 ea)	90-Start up Operation	

D3595

Part Specifications

Specifications could not be found.

Plex 1/19/18 7:10 AM dart.leroux.jason



S033985



Rubber Cushion 0.63" Wide X 4.50" Long

Dart Aerospace Ltd.
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CANADA
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PART NO: D3595 - 063 - 450
Original Serial #: S033985
Revision:
Operation:
Change No:

Start up Operation 01/19/18

Job No: 170735



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Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D3595 Revision: Rubber Cushion (\$ Per Ft)														
140	QC21-SA	S033984	170735	1 Ea	0	94539	Start Up Waterjet		Stock	1/19/2018	Issue Container			
Operation Totals:		1		1	0									
Part Totals:		1		1	0									
Part Number: D3595-063-450 Revision: Rubber Cushion 0.63" Wide X 4.50" Long														
140	QC21-SA	S033985	170735	104 Ea	0	S033985	LG052	Bin	Stock	1/19/2018	Issue Container			
Operation Totals:		1		104	0									
Part Totals:		1		104	0									
Totals:		2		105	0									

Plex 1/22/2018 3:58 PM Dart.Lajeunesse.Marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																													
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																																																										
Description Work Order Deviation				Disposition				Completed By																																																									
								Lead hand / Supervisor Approval Verification																																																									
								QC / QA Coordinator Approval																																																									
Root Cause		FAULT CATEGORY																																																															
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐	Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐	Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐	Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐	Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐	Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐	Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐	LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐	Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐	Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____			
Misidentified ☐	Past Due ☐																																																																